

DIRECTIONS FOR USE – RIGGING SCREW/TURN-BUCKLE

1 MAINTENANCE

The frequency of inspection depends upon frequency and period of product use as well as environmental conditions and a correct judgement of the user. Assuming normal product use, the following guide lines are suggested:

INSPECTION

The rigging screw must be regularly inspected:

- Wear on end fitting, body and screw thread;
- Deformations in turnbuckle parts;
- Corrosion.
- Weld Cracking.

For repairs, the owner or user should contact:

De Haan Special Equipment BV. dehaan@dehaan-se.com
 Tel. +31(0)599 613300 Fax +31(0)599 621168.

LUBRICATION

Grease spec: "Castrol Molub Alloy 777ES" or equivalent.

The thread must be lubricated regularly with grease, during this, it must be turned out and in. Before storage, the complete thread must be lubricated.

2 WORKING LOAD LIMIT

The working load limit (WLL) or Safe Working Load (SWL) is marked on the rigging screw and indicates the maximum load that is allowed to be exerted on the rigging screw and its connecting fitting.

3 WARNINGS

- Welding on the product must be avoided;
- Load must be applied gradually.
- Rigging screws may **not** be used for lifting purposes or when they are equipped with a locking device.

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PROCEDURE INSPECTION AND DELIVERY		Date: 29/12/15